



# GalBoard 10

GalBoard 10 is a one-bag mix (OBM) for preparing a high-solids starch based adhesive for corrugated board manufacture

GalBoard 10 is aimed to increase machine speed by 15-25% over conventional OBM glues.

## Technical Information

Appearance: Powder, off-white

## Analytical Data

Moisture (%) 11

Gel Point 58–60°C

Bulk Density (packed gr/L) 600

pH (20% conc.) ~ 12

## Major Benefits

- ✓ High-solids Adhesive
- ✓ Very Good Tack
- ✓ Highly stable glue viscosity
- ✓ Strong Bond (Improve pin adhesion results)

## Glue Preparation:

GalBoard 10 should be added to water at 25-35°C under constant agitation

### High Shear mixers:

For single facer: add 400 kg GalBoard into 1000L water, mix until smooth (about 20 min.)  
For double backer: add 400 kg GalBoard into 920L water, as above

### Low Shear mixers:

For single facer: add 400 kg GalBoard into 1200L water, mix until smooth (about 20 min.)

**Shelf Life:** Best used within twelve (12) months from date of production, when stored in cool and dry conditions

**Packaging:** Paper bags with inner PE-liner - 25 kg